



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D412-760-111
Job Sheet 177114



Part No: D412-760-111

Job Qty: 2 ea

Part Name: Aft Cabin Wall & Pylon Protectors



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/7/18

Job Tracking No: RA207

Due Date: 5/11/18

Created By: Michelle Gagnon-Donovan

Type: Return

Description: To be scrapped *Repackage and stock*

Note: DWG REV G SHEET 42 IPP Rev:A 11.04.19 per ecn10-646 DD verf:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea	5/11/18	5/11/18	0.00	0.00	Start Up Stores/Pkg-1		<i>Smb</i>
120	QC	2 pcs	5/11/18	5/11/18	0.00	0.00	QC4		<i>MAY 24 2018</i>
125	DC	2 pcs	5/11/18	5/11/18	0.00	0.00	DC		
130	Packaging	2 pcs	5/11/18	5/11/18	0.00	0.00	Packaging3-2		<i>MAY 24 2018</i>
140	QC21-FG	2 Ea	5/11/18	5/11/18	0.00	0.00	QC21		<i>21 MAY 24 2018</i>

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D412-760-111	Aft Cabin Wall & Pylon Protectors	2 Ea (1 ea)	90-Start up Operation	<i>B155171</i> <i>B147398</i>

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D412-760-111	2	0	0

Part Specifications

Specifications could not be found.

Plex 5/7/18 8:16 AM Dart.Gagnon.Michelle

Inspection Sheet Complete RA207

Customer QA Ref #

0

Part Number	Batch / Serial #	Quantity	Part Complete	Rev/CHG Current	New Paperwork	New Labels	posit	Work order #	Work order instructions
D412-760-211	B147187, B146896, B144702, B148896	6	☐ Yes	☐ Yes	☐ Yes	☐ Yes	STOC	S058733- Qty 2 scrap S067302 - B147187 S067303 - B146896 S067304 - B144702 S067305 - B148896	Qty 6 return by customer. Qty 2 open (batch unknown), to be scrap. Qty 4 B147187, B146896, B144702 and B148896 to repackage and stock at CHG001.
D412-760-111	B155171, B147398, B148888, B144686, B147398, B147030,	8	☐ Yes	☐ Yes	☐ Yes	☐ Yes	STOC	S058732 - Qty 2 scrap S067321 - B155171 S067322- B147398 S067323 - B148888 S067324 - B144686 S067325 - B147398 S067326 - B147030	Qty 8 return by customer. Qty 2 open and install by customer (batch unknown), to be scrap Qty 6 B155171, B147398, B148888, B144686, B147398 and B147030 to repackage and stock at CHG002
D412-760-015	B147638, B147425, B141533, B144692, B146668, B144692	6	☐ Yes	☐ Yes	☐ Yes	☐ Yes	STOC	S058731 - Qty 1 Scrap B147638 S067329 - B146668 S067330 - B147425 S067331 - B141533 S067332 - B144692 S067333 - B144692	Qty 6 return by customer. Qty 1 open and install by customer (B147638), to be scrap. Qty 5 B146668, B147425, B141533, B144692 and B144692 to repackage and stock at CHG002
0		0	☐ Yes	☐ Yes	☐ Yes	☐ Yes			**PLEASE NOTE THAT EXTRA PARTS WAS ALSO RECEIVED BUT WAS RETURN TO CUSTOMER BY RICHARD. UNITED AVIATION ACCESSORIES 412-070-898-105 LOT# 5034-1 AND AAL-212-021-018**
0		0	☐ Yes	☐ Yes	☐ Yes	☐ Yes			
0		0	☐ Yes	☐ Yes	☐ Yes	☐ Yes			

QC Approval: P.D.

Date: 10-Apr-18



Container No: S073829



Part: D412-760-111

Job No: 177114

Serial No/Batch: S073829

Revision:

Inspector:

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Date: 05/23/18

Qty -111	Qty -113	Part Number	Description
X		D412-760-111	AFT CABIN WALL AND PYLON PROTECTOR KIT
	X	D412-760-113	AFT CABIN WALL AND PYLON PROTECTOR KIT
1	1	D3933-1	LH AFT CABIN WALL PROTECTOR
1	1	D3933-2	RH AFT CABIN WALL PROTECTOR
1		D3935-1	LH PYLON PROTECTOR
1		D3935-2	RH PYLON PROTECTOR
	1	D3935-3	LH PYLON PROTECTOR
	1	D3935-4	RH PYLON PROTECTOR
14	14	D3942-1	ANGLE
10	10	D3942-3	CLIP
4	4	MS27039-4-10	SCREW
6	6	MS27039-4-14	SCREW
6	6	MS27039-5-08	SCREW
8	8	MS27039-5-12	SCREW

Qty -211	Qty -213	Qty -215	Qty -217	Part Number	Description
X				D412-760-211	BAGGAGE COMPARTMENT PROTECTOR KIT
	X			D412-760-213	BAGGAGE COMPARTMENT CEILING PROTECTOR KIT
		X		D412-760-215	CARGO FLOOR PROTECTOR KIT
			X	D412-760-217	LIGHTWEIGHT BAGGAGE COMPARTMENT PROTECTOR KIT
36	7	8		D3628-1	CUPPED WASHER
			43	D3628-5	CUPPED WASHER
1				D3876-1	RH FORWARD WALL PROTECTOR
1				D3876-3	FORWARD WALL PROTECTOR
1				D3876-5	LH WALL PROTECTOR
1				D3876-7	AFT WALL PROTECTOR
1				D3876-9	RH AFT WALL PROTECTOR
1		1		D3876-11	FLOOR PROTECTOR
1				D3876-13	DOOR PROTECTOR
1		1		D3952-1	PLACARD
			1	D3952-3	PLACARD
	1			D4438-1	CEILING PROTECTOR
			1	D4640-1	RH FWD WALL PROTECTOR
			1	D4640-3	FORWARD WALL PROTECTOR
			1	D4640-5	LH WALL PROTECTOR
			1	D4640-7	AFT WALL PROTECTOR
			1	D4640-9	RH AFT WALL PROTECTOR
			1	D4640-11	FLOOR PROTECTOR
			1	D4640-13	DOOR PROTECTOR
			1	D4640-15	CEILING PROTECTOR
36		8	36	80-004-2-6	INSERT
	7		7	80-004-2-8	INSERT
36		8	36	MS27039-1-04	SCREW
	7		7	MS27039-1-05	SCREW
	3		3	MS27039-1-10	SCREW
	6		6	NAS1149F0363P	WASHER (AN960-10)

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Revision: **G**

Date: 13.01.03